

## **An Overview Study on Laser Technology and Conventional Technology's Effect on Wood and Sheet Metal Manufacturing for The Furniture Industry**

**Tarek Atwee**

Physics Department, Faculty of Science, Damietta University

**Abeer Swidan**

Interior Design and furniture Department, Faculty of Applied Arts, Damietta University

**Nehal Zahra**

Interior Design and furniture Department, Faculty of Applied Arts, Damietta University  
nehalnabil@du.edu.eg

### **Abstract:**

The laser was one of the most important inventions of the twentieth century, improving many aspects of daily life. Because of its clean cutting-edge capabilities, delicate welding lines, potent etching strokes, high power operation, and precise distance measurement capabilities, laser technology has gradually taken over and dominated the mechanical market, particularly in the field of material handling and metal parts for the furniture industry. By creating intricate and continuous features, lines, shapes, and patterns in metal using lasers, the wood, and sheet metal furniture industries are given new opportunities. However, it is still confusing for designers and manufacturers which is the best method to produce their designs. Hence, there is a need to compare the conventional technology of traded furniture production with laser technology. In order to support the industry in a way that serves to save time and effort and enhances sustainability. We demonstrate that using laser cutting and engraving devices in intricate and sophisticated processing is an amazing technology on flat sheet materials. In conclusion, the laser is more flexible in conjugation with a high degree of accuracy, and the quality of the cutting kerf all add up to make the use of this tool particularly interesting for machining. The focused beam of a modern CO2 laser cuts wood and metal sheets quickly, and accurately and requires no contact or clamping. There is no tool wear and the laser is more or less maintenance-free. Otherwise, using a CNC router is preferred when cutting, or engraving in case of thick wood or metals sheet.

### **Keywords:**

Wood and sheet metal industries, laser cutting, laser welding, CO2 laser beam, furniture design, CNC machining

### **References:**

- 1- Kumar, U.A, Alam, S.M and Laxminarayana, P. (2020). Influence of abrasive water jet cutting on glass fibre reinforced polymer (GFRP) composites. Mater. Today Proc., 27, Pp. 1651–1654.
- 2- Mohsen Soori and Mohammed Asmael. (2020). Mechanical behavior of materials in metal cutting operations, a review. Journal of New Technology and Materials (JNTM), Vol. 10, N°(02), Pp. 79-89. doi: 10.12816/0058539.
- 3- A. V. Yudin and A. V. Baranov. (2017). Optimal Automatic Maintenance of the Arc Voltage. Russian Engineering Research, Pp. 651-654.
- 4- K Bangse, A Wibolo and I K E H Wiryanta. (2020). Design and fabrication of a CNC router machine for wood engraving. Journal of Physics: Conference Series 1450 (1) 012094, Pp.1-6.doi:10.1088/1742-6596/1450/1/012094.
- 5- Autodesk. (2014). Fundamentals. USA: Autodesk, Inc.
- 6- Küçük Hüseyin Koc , Emine Seda Erdinler, Ender Hazir and Emel Öztürk. (2017). Effect of CNC application parameters on wooden surface quality. Measurement, vol 107, Pp.12-18.
- 7- Tomás Queiroz Ferreira Barata, Osmar Vicente Rodrigues, Beatriz Martino Matos and Renato Santos Pinto. (2016). Furniture design using MDF boards applying concepts of sustainability.Product: Management & Development, Vol. 14 (n° 1), Pp. 68-83.
- 8- Sarvesh Talele ,Aishwarya Dalvi ,Gauresh Rane and Janhavi Nawar. (2020). Water -Jet Cutting- A Precise Method for Manufacturing Process. International Journal of Engineering Applied Sciences and Technology, Vol. 4, Issue 11, Pp.471-473.
- 9- Schäfer, A. (2018). Opportunities for waterjet cutting using modern pressure-measurement equipment. Published on hbm.com, Pp. 1-8.
- 10- Kinga Gerencsér and László Bejő. (2007). Investigations into The Waterjet Cutting. Wood Research, 52(2), Pp.57-64.
- 11- Mert, T. (2012). Water jet cutting technology and its comparison with other cutting methods in some aspects. Academic Journal of Science, 1 (3), Pp.275–282.
- 12- Tawfik El Midany, Tarek M. Ahmed, Ahmed S. El Mesalamy and Amro M. Youssef. (2019).Experimental study and modeling of abrasive water jet cutting of aluminum alloy 2024. Engineering of Science and Military Technologies, Volume (3) Issue (1), Pp. 14-22.
- 13- <https://www.manufacturingguide.com/en/flame-cutting-2d>
- 14- Development, D. o. (2007). ENG549 Introduction to Metallurgy, Weldability of Metals. Asturalia: VET (WA) Ministerial Corporation.
- 15- T. Jokiaho , S. Santa-Aho , P. Peura , and M. Vippola. (2020). Cracking and Failure Characteristics of Flame Cut. Metallurgical and Materials Transactions A.

- 16- Valerian Nemchinsky. (2017). Heat Transfer in Plasma Arc Cutting. In F. Kulacki, Handbook of Thermal Science and Engineering (pp. 1-62). Springer International PublishingAG. doi:https://doi.org/10.1007/978-3-319-32003-8, Pp.1-28
- 17- Adel Gani, William Ion and Erfu Yang. (2021). Optimisation of cutting parameters and surface deformation during thin steel sheets plasma processing using Taguchi approach. Advances in Mechanical Engineering, Vol. 13 (7), Pp.1-19.
- 18- Fred P. Liza, Cameron B. Yao, Joein L. Luces, Vincent Boy E. Manabat, and Renann G. Baldovino. (2015). Development of a Low Low-Cost Controller for the 3-Axis Computer Numerically Numerically-Controlled (CNC) Plasma Cutting Machine. Proceedings of the World Congress on Engineering and Computer Science. San Francisco, USA.
- 19- Kunal S. Panchal and M. Mungla. (2020). A Review on Optimization of Plasma Arc Cutting Parameters Using Taguchi Method for EN19. Materials Science. doi: 10.46243/jst. 2020.v5. i3, Pp.172-191.
- 20- Muhammad Wasif and Muhammad Tufail. (2022). Analysis and Multi-Objective Optimization of Wire Cut Process Parameters for Efficient Cutting of Tapered Carbon Steels Using Wire EDM. Journal of Engineering Research. doi: 10.36909/jer.11965
- 21- Takayuki Nakagawa, Mitsuji Sampei and Atsushi Hirata. (2020). High Accuracy Control with Lateral Dimension Estimator for Wire EDM. 20th CIRP Conference on ON Electro Physical and Chemical Machining , Published by Elsevier B.V. Pp. 255–261.
- 22- Florian Wallburg , Meinhard Kuna b Michael Budnitzki and Stephan Schoenfelder . (2022). A material removal coefficient for diamond wire sawing of silicon. Wear 504-505, Pp. 1-7.
- 23- Hong, K.M., Shin, Y.C. (2017). Prospects of laser welding technology in the automotive industry: A review. Journal of Materials Processing Technology, 245, Pp. 46–69.
- 24- Schmidt, M. 2017. Laser based additive manufacturing in industry and academia. CIRP Ann.,66 (2), Pp. 561–583.
- 25- Sing, S.L., An, J., Yeong, W.Y., Wiria, F.E. (2016). Laser and electron-beam powder-bed additive manufacturing of metallic implants: A review on processes, materials and designs. Journal of Orthopaedic Research, 34 (3), Pp. 369–385.
- 26- Malinauskas, M. (2016). Ultrafast laser processing of materials: from science to industry. Light:Science & Applications, 5 (8), Pp. 1-14
- 27- Gibson, I. (2017). The changing face of additive manufacturing. Journal of Manufacturing Technology Management, 28 (1), Pp. 10–17.
- 28- Cristian CORBA, Peti FERENCZ, Ioan MIHĂILĂ. (2009) Laser wilding. Nonconventional Technologies Review- no. 4.

### ***Paper History :***

**Paper received November 20, 2022, Accepted February 15, 2023, Published March 1, 2023**